## **GEOTHERMAL ENERGY FOR POWER GENERATION**

## 1.0 INTRODUCTION

Geothermal energy is heat energy from deep inside the earth. Heat is brought near the surface by thermal conduction, by intrusion into earth's crust of molten magma originating from the mantle and by circulation of groundwater to great depth. Geothermal Energy resources are classified into several basic types. *Hydrothermal energy, geopressured energy and magma energy* all result from concentration of the earth's heat in discrete regions of the subsurface by geological processes. *Hot dry rock energy* occurs at depths of 8 to 6 kms everywhere beneath the surface as a result of the worldwide increase of temperature with depth in the earth. It also occurs at shallow depths in areas of thermal enhancement due to geological processes. *Earth energy* is thermal energy at normal temperature of the shallow ground, without enhancement due to geological processes. It is found everywhere and can be tapped by geothermal heat pumps.

Today only naturally occurring hot water & steam from hydrothermal sources is being utilised for power generation economically. Exploitation of other types of energy still requires technological advancements for techno-economic viability. Currently over 7000MWe of electricity is generated in 20 countries in addition to 11300MWth of installed worldwide geothermal capacity for direct heating.

## 2.0 ADVANTAGES:

- Indigenous Energy helps reduce dependence on imported fuels.
- Clean Energy helps reduce combustion-related emissions from conventional fuels.
- **Diversity of Use** can be used for electricity generation, heating & ground coupled heat pumps.
- Long term Resource Potential with optimum development strategy, geothermal energy can meet the requirements for 30-50 years.
- Flexible System Sizing geothermal space heating systems range from 30kW to several megawatts. Power generation plants range from 200kW to the largest geothermal power plant of 1200MW at The Geysers in California USA.
- **Modularity** can be used in simple multiple small easily transportable modules.
- **Power Plant Longetivity** Geothermal Power Plants are designed for life spans of 20 to 30 years. With proper resource management the life can exceed design values.
- **High Availability** Availabilities of 95-99% are common for modern geothermal plants compared to 80-85% for conventional plants.
- **Combined Use** geothermal plants can be used for power generation as well as direct-use applications which results in higher thermal efficiencies and cost savings.
- Low O&M Costs annual O&M costs are typically 5 to 8% of the capital costs which is same as for conventional plants. The current cost of generation from typical geothermal systems range from \$0.05-0.08 / kWh which are competitive with conventional sources in some parts of the world.

# 3.0 COMMERCIAL VIABILITY:

For a geothermal energy development project to be commercially viable, the five parameters listed below have to lie within acceptable ranges. These parameters have an overriding effect on initial development costs.

- **Temperature** Useful geothermal temperatures ranges from 10<sup>o</sup>C for Geothermal Heat Pumps (GHPs) to more than 300<sup>o</sup>C for electricity generation. In general, the higher the temperature the better the economics for generating electricity.
- Energy Production Rates The amount of energy that can be economically extracted from geothermal the fluid's temperature, flow rate, and the energy conversion technique. The useful output per well can range from a few kilowatts for shallow low-temperature wells to tens of megawatts for deep high-temperature, highly productive wells.
- **Utilization Factors** Because of the substantial capital investment in drilling and power conversion, geothermal power plants are best suited for baseload applications which generally provide greater economic returns than applications with low utilization factors, such as peaking plants.
- Well Depth The deeper a geothermal well, the more it costs. However, wells as deep as 3,000meters can be drilled economically, provided that the energy production rates from the wells are high. Well in use today range in depth from 60 to 3,000 meters.
- Energy Transport Electricity can be transported over long distances. Thus, a geothermal power plant can serve distant customers. Hot water can be transported over moderate distances (typically 1 to 2km, put up to 50km if the system capacity is very large), depending on resource and end-use temperatures, terrain conditions, and local climatic conditions. Geothermal steam must be used within one to two kilometers of the production wells.

Other variables, including regulatory requirements, finance rates, and environmental constraints, also affect project economics.

At The Geysers USA, power is sold at \$0.03 to \$0.035 per kWh. A power plant built today would probably require about \$0.05 per kWh. The initial cost for the field and power plant is around \$2000 per installed kW, probably \$3000 to \$5000/kWe for a small (<1Mwe) power plant, and \$1500 to \$2500/kWe for larger plants, depending on the resource temperature and chemistry. (source: USDOE)

## 4.0 TECHNOLOGY DESCRIPTION

Geothermal power plants are divided into the following types depending on the different fluids from wells:

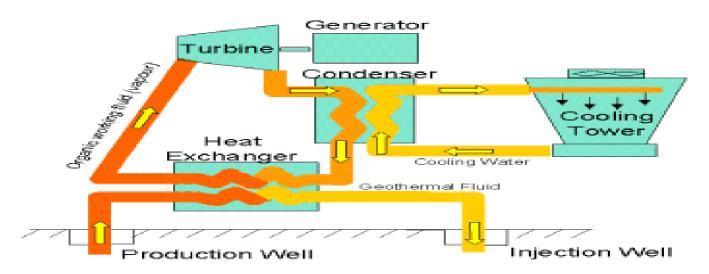
### Superheated steam type

Dry steam resources are rare but are the simplest and least costly to develop. Naturally occurring steam can be used in a standard steam turbine to generate electricity. The steam produced from geothermal wells is fed directly to the steam turbine using insulated pipelines.

### Hot water type

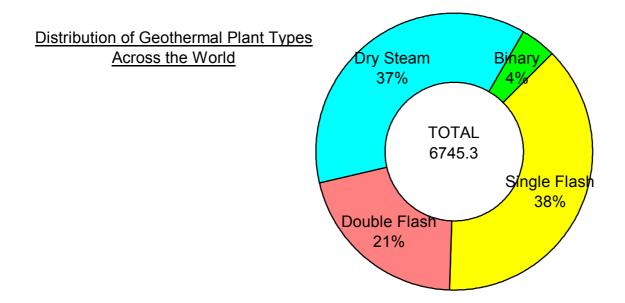
Liquid dominated resources are more common. If resource temperatures are fairly high (>  $170^{\circ}$ C), the liquid can be partially flashed to steam in a tank maintained at a much lower pressure, for use in a steam turbine. If temperatures are moderate ( $100^{\circ}$ C to  $180^{\circ}$ C), the heat in the liquid can be used to vaporise a secondary organic working fluid, and produce power using a binary cycle plant.

- Single flash cycle If the geothermal fluid is in a compressed liquid state, it partially flashes
  into steam in the well-bore as it rises to the surface. Additional steam is separated in the flash
  tanks and fed to the steam turbine. The remaining liquid is then disposed off on the surface
  or re-injected back into the reservoir.
- **Multi-flash cycle** If resource temperatures are sufficiently high the fluid can be flashed twice or more. Flashing occurs in the well and in the separators on the surface. This separated high-pressure steam is fed to the high-pressure stages of the turbine. The liquid fraction from the first separator is flashed again in a second, low-pressure separator. The additional steam is fed to the low-pressure stages of the turbine. The addition of a second flash stage increases the plant efficiency by about 20% compared to a single flash system.



# **Binary Cycle Power Plant**

• **Binary cycle** – If resource temperatures are low (100 to 180<sup>°</sup>C), then the hot water is used to boil a working fluid in a heat exchanger, usually some organic compound with a very low boiling point. The vapor produced by heating the organic compound is expanded in the turbine to generate power. After condensation the fluid is recycled through the heat exchanger in a closed cycle. As a closed loop system, binary geothermal power plants produce no air emissions.



Reservoir Temperature	Reservoir Fluid	Common Use	Technology commonly chosen
High Temperature >220°C	Water or Steam	Power Generation Direct Use	Flash Steam; Combined (Flash and Binary) Cycle Direct Fluid Use Heat Exchangers Heat Pumps
Intermediate Temperature 100-220°C	Water	Power Generation Direct Use	Binary Cycle Direct Fluid Use; Heat Exchangers ; Heat Pumps
Low Temperature 50-150°C	Water	Direct Use	Direct Fluid Use; Heat Exchangers; Heat Pumps

# 5.0 SETTING UP A GEOTHERMAL POWER PROJECT :

The development of a successful geothermal energy project relies on a variety of specialised technologies. Cost-effective use of each technology is crucial.

- **Exploration**: The first stage of development of a geothermal plant begins with exploration to find a reservoir at an economically useful temperature & depth with adequate permeability and volume. Exploration relies on surface measurements of subsurface geological, geochemical & geophysical conditions. Integration of data from a wide variety of sources to develop a good conceptual model of the system is most important.
- Well Drilling & Testing : Drilling of wells is done to measure subsurface temperatures and flow rates, measure other subsurface conditions and to produce and re-inject the geothermal fluid. After each well is completed production and/or injection tests are run. Reservoir characteristics related to temperature, pressure, chemistry and permeability are measured and used to plan resource utilisation.
- Reservoir Engineering: Information gathered from subsurface measurements and well testing is used to generate and refine a model of how the reservoir works. These models are used to optimise energy extraction and maximise the economic lifetime of the resource. Reservoir engineering determines major design considerations such as location depth flow rate, configuration and number of production & injection wells.
- **Power Plant Design**: Geothermal Power Plant design depends on the physical characteristics of the geothermal fluid. Ability to accommodate changes in fluid pressure, enthalpy and non-condensible gases content that may take place in later part of the system lifespan is also important. Dry steam power plants at The Geysers field in California have been online since 1960 and have proved to be cost competitive with other generating sources. Single and Dual Flashed Steam Power Plants are widely used in the US & worldwide. Binary technology has been successful using resource temperatures as low as  $100^{0}$ C.
- Fluid Handling : Chemical constituents in some geothermal fluids can cause scaling, corrosion or mechanical erosion of wells, gathering/injection systems and surface plant equipment. Recent research has yielded major advances. Injection of carbonate scale inhibiting compounds into production wells; use of crystalliser-clarifier technology and pH modification to control silica scaling; polymer concrete liners for pipes and CO<sub>2</sub> resistant cements for production wells have helped overcome brine handling problems.
- Environmental Control : H<sub>2</sub> S emissions to atmosphere, land use and disposal of solid wastes are the hazards to be tackled to meet strict environmental regulations. Although the intensity of these hazards varies from site to site, development of appropriate control technologies has facilitated sound geothermal systems.

# 6.0 GEOTHERMAL TECHNOLOGY STATUS

Geothermal electric generation was started in the beginning of this century in Italy at Larderallo. The world's generating capacity of geothermal electricity at the end of 1997 was around 8000 MW. Italy, New Zealand, USA, Japan, Mexico, Philippines, Indonesia, Russia, El Salvador are the leading countries in the geothermal electric utilization apart from many other countries. Technology for electric generation from geofluid has been perfected these include condensing, non-condensing single/multi flashing, binary, single/double fluid cycles. Total flow system, hybrid combustion-geothermal system have also been tried. Reinjection of geofluid has been adopted due to environmental consideration and to prolong the life of reservoir.

Non-electric utilization of geothermal energy include space heating air conditioning agricultural usages; green house farming, horticulture, aquaculture, animal husbandry, industrial applications, chemical industry, extraction of mineral, food processing, pulp & paper manufacturing, balneology, tourism, bottled mineral water etc. The leading countries in non-electric use are China, Iceland, Japan, France, Hungary, CIS (formerly USSR), USA, New Zealand. Geothermal heat pump are popular in USA for space heating/cooling. In India direct application of geofluid include tourism (hot bath-balneology), mineral water and beginning has been made in space heating, green house farming, cold storage, poultry farming, mushroom cultivation, sulphur and borax extraction. Direct use of geothermal energy was to the tune of 12,000 MWth in the year 1991.

With over 8000 MW of installed capacity, geothermal electric power generation is a well-proven technology that has been especially successful in countries and islands that have a high reliance on imported fossil fuels. Power plants as small as 100kW, but commonly 1-5MW, may provide distributed generation on larger grids or they may be a major generation source for smaller power grids. Power plants with generation units up to 100MW in size are connected to national power grids and usually operated in a base load mode, operating at full capacity continuously 365 days of the year. This type of generation is widespread in Indonesia and the Philippines.

		Installed Capacity $\mathrm{MW}_{\mathrm{e}}$	Installed Capacity MW <sub>thermal</sub>
1	USA	2228	1874
2	Philippines	1909	0
3	Mexico	755	28
4	Italy	785	308
5	New Zealand	437	264
6	Japan	546.9	319
7	Indonesia	589.5	0
8	El Salvador	161	0
9	Nicaragua	70	0
10	Costa Rica	142.5	0
11	Iceland	170	1443
12	Kenya	45	0
13	China	29.17	2143
14	Turkey	20.4	140
15	Russia	23	210
16	France	4.2	456
17	Portugal	16	

## WORLDWIDE INSTALLED GEOTHERMAL POWER(2000)

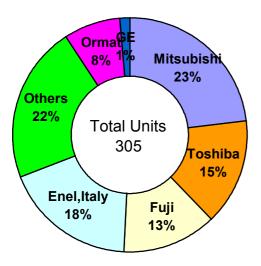
18	Romania		137
19	Hungary		638
20	Georgia		245
21	Switzerland		110
22	Slovakia		100
23	Tunisia		90
24	Serbia		80
25	Macedonia		70
26	Poland		63
27	Thailand	0.3	
28	Others		329
TOT	AL	7974.06	9047

Source: Huttrer, 2001

Current installed capacity = 8256 MWe

## Geothermal Power Plants: Technology Suppliers

	Technology Supplier	No. of Units Supplied	Remarks
1.	Mitsubishi Heavy Industries, Japan	71	1808.0 MW
2.	Ormat International, USA	200	550 MW operational
3.	Fuji Electric, Japan		
4.	Toshiba, Japan		
5.	Ansaldo		
6.	GE		



## Market Share of Geothermal Units Supplied Worldwide (as of February, 1997)

# 7.0 INDIAN SCENARIO :

A systematic geothermal survey in India began in 1973 undertaken by Geological Survey of India and the existence of 340 potential sites was reported. Eleven geothermally prospective districts have been identified till date. Most of them appear to have resources at temperatures of about 100-120°C, but some appear to have reservoirs at 1-3 km depth with calculated geothermometry temperatures of 200-250°C. The most promising geothermal fields as on date are :

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- NW Himalayas: Puga-Chumathang (Ladakh district, J&K) where a 1MWe plant is planned, and Parbati Valley with the Manikaran field in Himachal Pradesh where in 1992 a 5kWe geothermal binary cycle plant was successfully run.
- Central India: Tattapani region (Madhya Pradesh) where the installation of a 20MWe binary plant has been planned.

No deep geothermal well has been drilled to date. Large-scale availability of cheaper energy sources like coal apparently has hampered the growth of geothermal energy exploitation.

NHPC has been appointed as a nodal agency for exploitation of Geothermal energy in the country by the Ministry of Non-conventional Energy Sources. The Corporation has hired the services of an International Consultant viz. M/s GeothermEx. USA for preparation of pre-feasibility report and also supervision and exploitation involving deep drilling and preparation of detailed project reports. Approval for development of Tattapani Geothermal fields in Chattisgarh for power generation in two phases has been received from Ministry of Non-Conventional Energy Sources. Meanwhile, in principle, approval of Government of Chhatisgarh has been obtained for installation of pilot Geothermal power plants at Tattapani. Land has been acquired and the infrastructure works have been started. Revised estimate for 1MW pilot plant has been submitted to MNES with the help of inputs from the various sources / budgetary offers. MNES will bear funding to the tune of Rs 46 million.

## **8.0 FUTURE PROSPECTS:**

Hydrothermal reservoirs, the only geothermal resource which has been economically utilised for power generation, represents just 10% of the total geothermal resource base. Hot dry rock energy offers enormous potential for power generation. It occurs at relatively water free hot rock fund at various depths beneath the earth surface. The energy can be extracted by circulating water through man-made fractures in the hot rock. However current technology is not commercially viable for extracting hot dry rock energy. Geo-pressured brines are hot, pressurised, methane-rich waters found in sedimentary basins 10,000 to 20,000 feet below the surface. Magma is the molten rock inside earth crust. With advances in technology these resources have the potential to provide limitless energy.

Geothermal power generation typically involves relatively high levels of capital investment. Such expenditure, required to prove the geothermal resource capacity, involves some risk. Geothermal power projects are characterised by high capital investment for exploration, drilling wells and installation of plant, but low operating costs because of the low marginal cost of fuel. Return on investment is not achieved as quickly as with cheaper fossil fuel power plant, but longer term economic benefits accrue from the use of this indigenous fuel source. The following Table details typical capital costs for various sizes of geothermal power plants for medium and high quality resources.

#### Unit cost of Steam or Water (US\$/tonne)

High temperature (>150°C)	Cost (US\$/tonne of steam) 3.5-6.0	Cost (US \$/tonne of hot water)
Medium Temperature (100-150°C) Low Temperature (<100°C)	3.0-4.5	0.2 – 0.4 0.1-0.2

#### Unit Cost of Power (USc/kWh)

Unit Cost	Unit Cost	Unit Cost
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Small plants	(US c/kWh) High Quality Resource 5.0-7.0	(US c/kWl Medium C 5.5-8.5	n) Quality Resource	(US c/kWh) Low Quality Resource 6.0-10.5
(<5 MW) Medium Plants (5-30 MW)	4.0-6.0	4.5-7		Normally not suitable
Large Plants (>30 MW)	2.5-5.0	4.0-6.0		Normally not suitable
Direct Capital C	costs (US\$/kW installed c	apacity)		
Plant Size	High Quality Resource	• • •	Medium Quality	Resource
Small plants	Exploration : US\$400-8	00	Exploration : USS	\$400-1000
(<5 MW)	Steam field:US\$100-20	0	Steam field:US\$3	300-600
	Power Plant:US\$1100-	1300	Power Plant:US\$	
	Total: US\$1600-2300		Total: US\$1800-	
Medium	Exploration : US\$250-400		Exploration: : US\$250-600	
Plants	Steamfield:US\$200-US\$500		Steam field:US\$400-700	
(5-30 MW)	Power Plant: US\$850-1200		Power Plant:US\$950-1200	
	Total: US\$1300-2100		Total: US\$1600-2500	
Large Plants	Exploration:: US\$100-200 Steam field:US\$300-450		Exploration : US\$100-400	
(>30 MW)			Steam field:US\$400-700	
	Power Plant:US\$750-1	100	Power Plant:US\$	
	Total: US\$1150-1750		Total: US\$1350-	
				Source: World Bank

#### **Operating and Maintenance Costs**

O&M Cost (US c/KWh) O&M Cost (US c/KWh) O&M Cost (US c/KWh) Medium Plants (5-30 MW) Large Plants(>30 MW) Small plants (<5 MW) 0.15-0.25 Steam 0.35-0.7 0.25-0.35 field 0.25-0.45 Power 0.45-0.7 0.35-0.45 Plant Total 0.8-1.4 0.6-0.8 0.4-0.7

#### **ENVIRONMENTAL IMPACT:**

The degree to which geothermal development affects the environment is, in most cases, proportional to the scale of such development. For example, the environmental impacts associated with geothermal direct use projects are often minimal. Those associated with large scale electrical generation projects may be very large. The direct use projects are often designed as closed loop use systems where the low- or medium-temperature geothermal fluids are circulated through a heat exchanger or heat pump (or flow naturally around downhole heat exchangers).

The potential impacts of large scale geothermal development are summarised in the table below.

#### Potential Impact Land requirement

## Potential Effect

- Vegetation loss
- Soil erosion
- Landslides
- Land ownership issues

Water take fromImpact on local watershedAdvanced Technology Group - Project Engg (Mech)

#### Mitigation/Remediation measures

- Single drill pads –several wells
- Re-vegetation programs
- Adequate land compensation
- Take from streams with high flow Page 8 of 9

Reinjection	<ul><li>Cooling of reservoir</li><li>Induced seismicity</li><li>Scaling</li></ul>	<ul> <li>Garefu</li> <li>Wells of</li> <li>Monitor</li> <li>reinjeor</li> </ul>
Drilling effluent disposal into streams/waterways Air emissions	<ul> <li>Biological effects</li> <li>Chemical effects</li> <li>Biological effects</li> <li>Chemical effects</li> <li>Localised slight heating of atmosphere</li> <li>Localised fogging</li> </ul>	<ul> <li>Anti-so</li> <li>Conta barrels</li> <li>Effluer undes</li> <li>Minimi H2S a (Non 0</li> </ul>
Noise pollution	<ul> <li>Disturbance to animals and humans</li> <li>Impaired hearing</li> </ul>	• Mufflir
2. Geothermal F	Energy Association, USA Power Generation Catalogue by N Power Plants Catalogue by Orma	

Damming and diverting

Loss of natural features

(see note below)

• Increase in steaming

Hydrothermal eruptions

Lowering of water table

Increase in steam zone

ground

Subsidence

Saline intrusion

• Chemical effects

• Thermal effects

**Biological effects** 

local streams

## rates

- Coincide drilling with rainy season • not dry season
- Build temporary reservoirs •
- Liaise with local farmers to take their usage into account
- Avoid water take from outflows
- Avoid areas where propensity for • hydrothermal eruptions (which occur naturally also)
- Careful sustainable management of resource, balancing recharge with take
- Effluent treatment and removal of • undesirable constituents
- Reinject all waste fluids •
- Cascaded uses of waste fluids eg. Fish farms, pools
- Careful planning of reinjection wells outside main reservoir
- Monitor flow patterns before • reinjection eg. Tracer tests
- Anti-scale treatment of fluids
- Contain in soakage ponds or in barrels for removal
- Effluent treatment and removal of undesirable constituents
- Minimise emissions by scrubbing • H2S and treating other NCGs (Non Condensible Gases)
- Muffling of noise eg. silencers

streams/ waterways

streams/waterways

Water take from

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for drilling

purposes

reservoir

Waste (brine & condensate) disposal into